

PATCH APPLICATION INSTRUCTIONS

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TIPS FOR A BETTER RESULT

EMBROIDERED PATCH Cotton / Polyester	180 °C (355 °F) 15-20 seconds 2-3 bars	1 // Pre-press at 180 °C (355 °F) for 5 seconds. 2 // Turn the support inside out and put it on the plate. 3 // Press again at 180 °C (355 °F) for 20 seconds on the reverse side.	
WOVEN PATCH Cotton / Polyester	160 °C (320 °F) 15 seconds 2 bars		
SUBLIMATED PATCH Cotton / Polyester	160 °C (320 °F) 15 seconds 2 bars		
3D SILICONE PATCH Cotton / Polyester	130 °C (265 °F) 10-15 seconds 1-2 bars	1 // Place the patch and put a silicon mat on it. Press at 130 °C (265 °F) for 12 seconds. 2 // Press again at 130 °C (265 °F) for 12 seconds on the reverse side.	
PVC PATCH Cotton / Polyester	130 °C (265 °F) 10-15 seconds 2-3 bars		

WARNING

These technical data are based on extensive testing. Due to possible variations, these should be considered as guidelines. We recommend a compatibility test on the material. Our indications do not imply any legal warranty regarding the characteristics of the product.

ADVICE

For a better result, first pre-press the patch for a few seconds, on the outside, in order to bond it. Complete the application on the reverse side of the support. • In order to maintain the patch in contact with the medium, place parchment paper between the press and the patch. • The thicker the textile, the higher the application temperature should be. • The smaller the base plate, the lower the pressure should be. • Regularly check the quality of the production.